

HANGERING SYSTEM MAINTENANCE SCHEDULE

Based on a 40-Hour Work Week

Prior to performing any type of maintenance and/or service work, **DISCONNECT** electrical power, compressed air supply and gas supply **BEFORE** starting work. Refer to page 1 of the “Maintenance” section of your manual for lock-out, tag-out instructions for the equipment.

DAILY:

- Empty air system water separators.
- Vacuum control box lint screens.
- Wipe tunnel autoloader with WD-40 or equivalent.

WEEKLY:

- Vacuum inside control box (**turn off electrical supply first!**).
- Check oil level in airline oilers.
- General cleaning of system.
- Inspect for loose or worn parts.
- Inspect for air leaks (repair where needed).

MONTHLY:

- Inspect screw rail coupling and torque converter for loose or worn parts.
- Inspect screw rail support shoes for wear.
- Check setscrews on screw rail couplings to ensure they are tight.

EVERY SIX MONTHS:

- Inspect turntable magnets for cracking and wear.
- Inspect hanger storage rod drive belts for wear and tension.
- Inspect turntable drive belts for wear and tension.