

CFS 900 STEAM MAINTENANCE SCHEDULE

Based on a 40-Hour Work Week

Prior to performing any type of maintenance and/or service work, **DISCONNECT** electrical power, compressed air supply and gas supply **BEFORE** starting work. Refer to page 1 of the “Maintenance” section of your manual for lock-out, tag-out instructions for the equipment.

DAILY:

- Vacuum lint screens (four times per day).
- Vacuum entrance exhaust system lint screen (two times per day).
- Vacuum control box lint screens.
- Check for dropped garments in tunnel.

WEEKLY:

- Vacuum inside control box (**turn off electrical supply first!**).
- Vacuum blower motors and surrounding area.
- Inspect main and exhaust blower belts for wear.
- Clean inside steaming chamber.

EVERY 2 WEEKS:

- Blow lint and dust from conveyor tube and chain.
- Lubricate conveyor tube and chain by spraying with silicone-based spray.

MONTHLY:

- Vacuum and inspect main and exhaust blower wheels (use bristle brush if necessary).
- Grease all blower wheel bearings (one pump only, do not over grease).
- Inspect exhaust blower drainpipe for any blockage that would prevent proper draining.
- Vacuum inside machine (remove lint screens first).
- Inspect for loose or worn parts.
- Inspect for steam leaks.
- Clean inside of tunnel.
- Vacuum and inspect conveyor drive box.
- Inspect conveyor drive system (cylinder travel, sprocket wear, etc.).

EVERY SIX MONTHS:

- Grease main and exhaust blower motors (one pump only, remove plug before greasing).
- Check oil level in conveyor gearbox.